



## Green is our favorite color.

As consumer demand for environmentally friendly products grows, Green Building, Green Manufacturing and Green Products have become hot topics. Green manufacturing technology isn't new to Canyon Creek – We've been using it since 1990 when we set a goal of becoming an environmental leader in our industry.

Since then, we've been exploring new ways to reduce electricity and natural gas usage through process improvements and equipment upgrades. We partnered with the EPA's "Climate Wise" program and the Department of Energy to explore methods of reducing costs associated with energy use, production procedures, waste management and more.

We also work closely with our finish suppliers to test, perfect and implement finishes that meet our stringent, self-imposed guidelines. As a result, we've substantially reduced VOCs in finish application. (Lower volatile organic compounds means cleaner air.) Our finish delivery system has been updated to improve efficiencies and reduce waste, and we'll continue to update it as technology improves.

Creating a healthier environment for our employees is important to us too. Our state-of-the-art sawdust collection system improves air quality within our plant, and the sawdust is recycled into products used by other industries. Further, we're always looking at ways that our employees can have a positive impact through actions such as recycling efforts and participation in local transit programs.

In 2006, Canyon Creek was the first cabinet company awarded the Kitchen Cabinet Manufacturers Association (KCMA) Environmental Stewardship Program certificate. The program provides a way to measure a cabinet manufacturer's commitment to sound environmental management and sustainable practices.

Offering green products is another component to "greenness." Our wood species include sustainable, responsibly harvested species such as Beech and Bamboo, and we offer cabinet box construction using 100% recycled materials. As technology becomes greener and more of these sustainable options become available, you can bet we'll be on board. After all, green is our favorite color!

*- See reverse for a list of awards received by Canyon Creek Cabinet Company -*





***Environmental awards received:***

- 2007 – Pacific Northwest Pollution Prevention Resource Center's "Gotcha! Caught in the P2 Act" award for notable pollution prevention (P2) achievements
- 2006 – First cabinet company awarded the Kitchen Cabinet Manufacturers Association (KCMA) Environmental Stewardship Program certificate
- 2006 – Presented with the Washington State Department of Ecology's Award of Excellence for partnering with Washington Manufacturing Services in a pilot program designed to explore, measure and report the benefits of integrating environmental factors into a Lean Implementation Plan
- 2004 – Association of Washington Business and the Northwest Environmental Business Council "Continuous Improvement in Resource Conservation" Award
- 2002 – Recognized by Snohomish County Public Utility District (PUD) for energy efficiency improvement and reduction of greenhouse gases in the following areas: Replacement of high-bay lights with fluorescent fixtures; improvements in our dust collection system, and upgrading to more efficient production equipment
- 2001 – Association of Washington Businesses Environmental Excellence for Air Quality Award
- 2001 – Pacific Northwest International Section of the Air and Waste Management Association Environmental Achievement Award
- 2000 – EPA Evergreen Award For Environmental Excellence
- 2000 – Clark County Home Builders Association Excellence Award for Exceptional Contribution To Environmental Building
- 1999 – Governor's Award for Outstanding Pollution Prevention

**CANYON CREEK**  
Cabinet Company

